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EXAMINER'S AMENDMENT

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(1)

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Andrew Aldag on September 28, 2006.

The application has been amended as follows:

Claim 7 has been amended to read:

- 7. In a system for manufacturing fibers including a spin beam assembly, and a quenching chamber in communication with a drawing chamber, wherein the system maintains an enclosed environment between the spin beam assembly, the quenching chamber and the drawing chamber to prevent uncontrolled gas currents from entering the enclosed environment, a method of forming a non-woven web of fibers comprising:
- (a) delivering a plurality of polymer streams from the spin beam assembly to spinneret orifices, wherein at least two of the polymer streams include differing polymer components, and the differing polymer components are segregated and are independently maintained at different temperatures within the spin beam assembly by providing a plurality of manifold sections within the spin beam assembly, each manifold section including a distribution pipe configured to transfer a respective polymer component to a plurality of piping sections extending within the manifold section and a heat transfer medium that flows within the manifold

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section and around the piping sections extending into the manifold section so as to maintain the respective polymer component at a selected temperature;

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- (b) extruding the plurality of polymer streams through the spinneret orifices to form a plurality of filaments;
- (c) quenching the extruded filaments by contacting the filaments with a gas stream in the quenching chamber;
 - (d) drawing the quenched filaments in the drawing chamber; and
- (e) depositing the drawn filaments onto a forming surface to form a non-woven fibrous web on the forming surface.

(2)

Per telephone interview, the claim has been amended to limit the claim to the manifold sections each including a distribution pipe to transfer polymer to piping sections extending into the manifold section, as described in the specification.

(3)

The drawings filed January 14, 2002 are approved.

(4)

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Melvin Curtis Mayes whose telephone number is 571-272-1234. The examiner can normally be reached on Mon-Fri 7:30 AM - 4:00 PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Fiorilla can be reached on 571-272-1187. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Melvin Curtin Mayes Primary Examiner Art Unit 1734

MCM September 28, 2006